

Rolling schedule 2020 / 2021

Edition 26.10.2020 Replacement for all previous editions



Rolling week: Reserved +/-1 week

= min. 40 t

= min. 50 t

= min. 80 t

= min. 100 t

= Rolling mill is not in operation

	rolling campaign	4th quarter 2020									1st. quarter 2021											
		November			December			January			February			March								
		8									1			2			3					
week	46	47	48	49	50	51	52	53	1	2	3	4	5	6	7	8	9	10	11	12	13	
	dimensional range in mm																					
wire rod ∅	6.0 / 6.5																					
	5.5 / 7.0																					
	7.5 / 9.5 / 10.25 / 12.0 / 12.25 / 15.0 / 16.25																					
	8.0 / 8.25 / 10.0 / 12.5 / 13.0 / 15.5 / 16.0																					
	8.5 / 10.5 / 11.0 / 13.5																					
	9.0 / 11.5 / 14.0 / 14.25 / 14.5																					
	16.1 - 20.9																					
	21.0 - 22.5																					
	22.6 - 26.4																					
	26.5 - 33.4																					
33.5 - 38.2																						
38.3 - 44.0																						
wire rod ∅	17.7 - 23.0																					
	18.5 + 20.5																					
	23.5 - 29.5																					
	23.5 + 25.5 + 28.5 + 30.0																					
	30.5 - 39.0																					
	31.5 + 33.5 + 37.5																					
steel bars ∅	39.5 - 42.0																					
	42.5																					
	16.0 - 20.9																					
	16.0 + 18.0 + 19.5 + 19.8																					
	21.0 - 22.5																					
	22.6 - 26.4																					
	26.5 - 33.4																					
	33.5 - 43.5																					
	43.6 - 49.3																					
	49.4 - 52.0																					
steel bars ∅	52.1 - 57.7																					
	57.8 - 64.0																					
	64.1 - 66.0																					
	17.7 - 23.0																					
	23.5 - 30.0																					
	30.5 - 39.0																					
steel bars ∅	31.5 + 33.5 + 37.5																					
	42.5 + 47.5																					
	39.5 - 49.0																					
	50.0 - 51.9																					
	52.0 - 62.0																					
	52.0 + 57.0																					

Maintenance Shutdown from 24.12.2020 - 08.01.2021

no production