

Rolling schedule 2018 / 2019

Edition 04.10.2018 Replacement for all previous editions



Rolling week: Reserved +/-1 week

 = min. 50 t

 = min. 100 t

 = Rolling mill is not in operation

	rolling campaign week	4th quarter 18												1st quarter 19									2nd quarter 19						3rd quarter 19						4th quarter 19																						
		October			November			December			January			February			March			April			May			June			July			August			September		October	No																			
		40	41	42	43	44	45	46	47	48	49	50	51	52	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43
dimensional range in mm																																																									
wire rod Ø	6.0 / 6.5																																																								
	5.5 / 7.0																																																								
	7.5 / 9.5 / 10.25 / 12.0 / 12.25 / 15.0 / 16.25																																																								
	8.0 / 8.25 / 10.0 / 12.5 / 13.0 / 15.5 / 16.0																																																								
	8.5 / 10.5 / 11.0 / 13.5																																																								
	9.0 / 11.5 / 14.0 / 14.25 / 14.5																																																								
	16.1 - 20.9																																																								
	21.0 - 22.5																																																								
	22.6 - 26.4																																																								
	26.5 - 33.4																																																								
wire rod ⊕	33.5 - 38.2																																																								
	38.3 - 44.0																																																								
	17.7 - 23.0																																																								
	18.5 + 20.5																																																								
	23.5 - 29.5																																																								
	23.5 + 25.5 + 28.5 + 30.0																																																								
	30.5 - 39.0																																																								
	31.5 + 33.5 + 37.5																																																								
	39.5 - 42.0																																																								
	42.5																																																								
steel bars Ø	16.0 - 20.9																																																								
	21.0 - 22.5																																																								
	22.6 - 26.4																																																								
	26.5 - 33.4																																																								
	33.5 - 43.5																																																								
	43.6 - 49.3																																																								
	49.4 - 52.0																																																								
	52.1 - 57.7																																																								
	57.8 - 64.0																																																								
	64.1 - 66.0																																																								
steel bars ⊕	17.7 - 23.0																																																								
	23.5 - 30.0																																																								
	30.5 - 39.0																																																								
	31.5 + 33.5 + 37.5																																																								
	42.5 + 47.5																																																								
	39.5 - 49.0																																																								
	50.0 - 62.0																																																								
52.0 + 57.0																																																									

Extension campaign 5

Maintenance Shutdown from 24.12.18 - 02.01.19

Maintenance Shutdown from 27.07.19 - 18.08.19